

Specification



JU21000V-17500

JUPITER 5 Series: Two-Platen Servo-Hydraulic



Clamping Unit		JU21000V
Clamping Force	kN	21000
	US Tons	2360
Mold Opening Stroke (Min/Max)	mm	2700/1800
	in.	106.3/70.87
Minimum Mold Height	mm	800
	in.	31.5
Maximum Mold Height	mm	1700
	in.	66.93
Maximum Daylight	mm	3500
	in.	137.8
Distance Between Tie-Bars (HXV)	mm	1920×1480
	in.	75.59×58.27
Platen Dimensions (HXV)	mm	2660×2220
	in.	104.72×87.4
Ejector Stroke	mm	450
	in.	17.72
Ejector Force	kN	450
	US Tons	51
Maximum Mold Weight*	t	50
	lbs.	110231

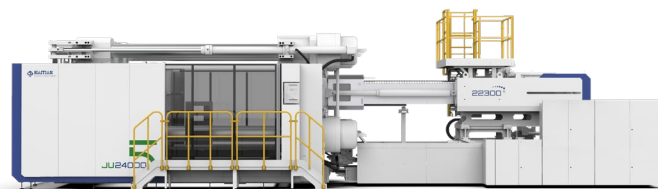
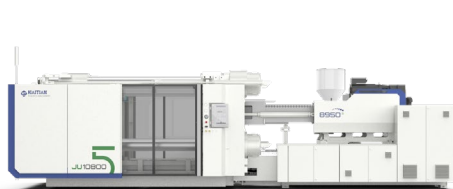
Specification



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Injection Unit		17500		
Screw & Barrel Designation		A	B	C
Screw Diameter	mm	130	140	150
	in.	5.12	5.51	5.91
Screw L/D Ratio	L/D	24	22.3	20.8
Injection Volume (theoretical)	cm ³	8362	9698	11133
	cu.in.	510.28	591.81	679.38
Injection Weight (PS)	g	7609	8825	10131
	oz.	268.40	311.29	357.36
Injection Rate (PS)	g/s	1281	1486	1705
	oz./s	45.19	52.42	60.14
Injection Pressure	MPa	185	160	139
	psi	26832	23206	20160
Injection Pressure (max)*	MPa	210	181	158
	psi	30458	26252	22916
Plasticizing Rate (GPPS)	g/s	168	192	220
	oz./s	5.93	6.77	7.76
Plasticizing Rate (HDPE)	g/s	252	283	336
	oz./s	8.89	9.98	11.85
Screw Speed	rpm	102	102	102



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Specifications subject to change without notice



Rev 2 7/9/2024

Specification



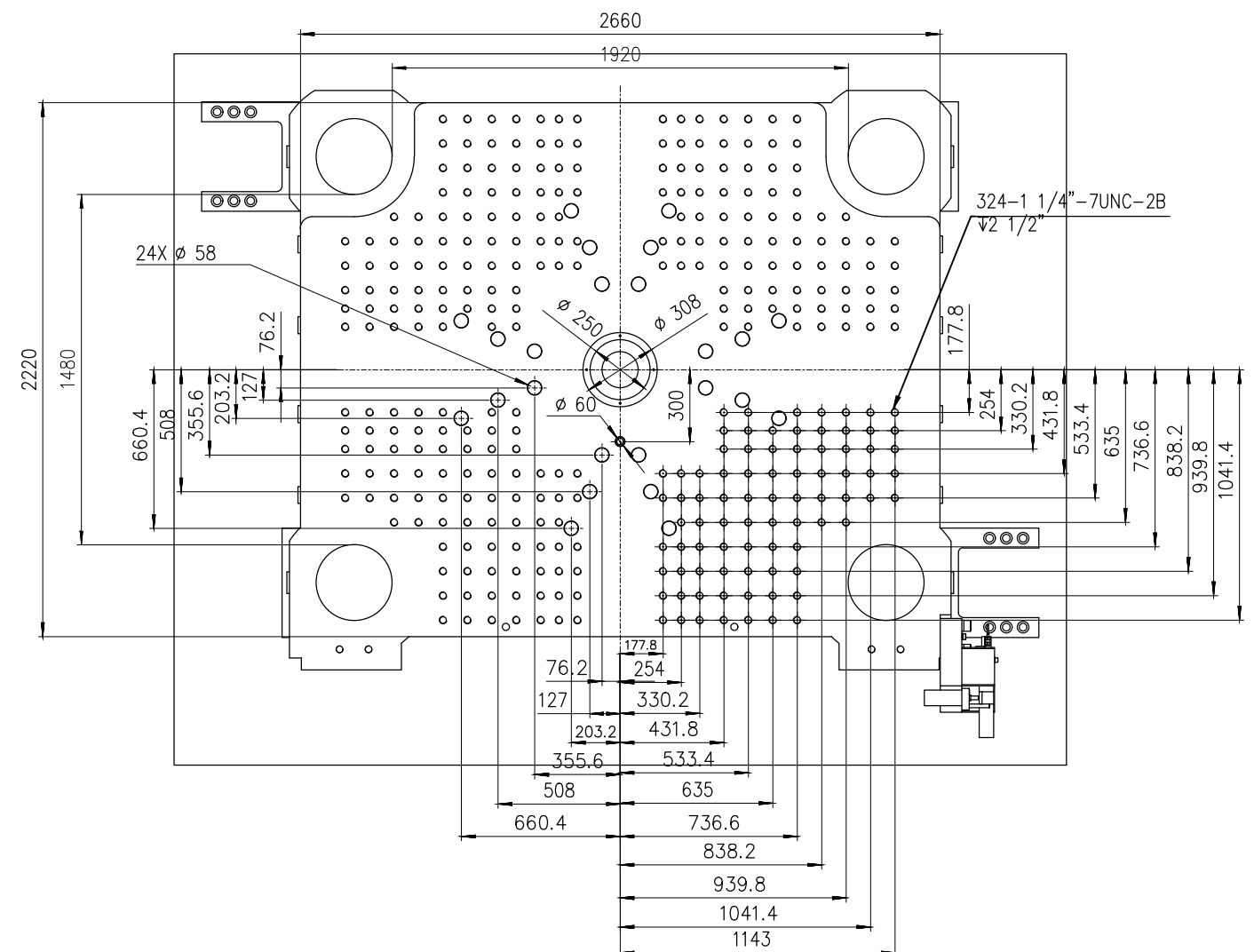
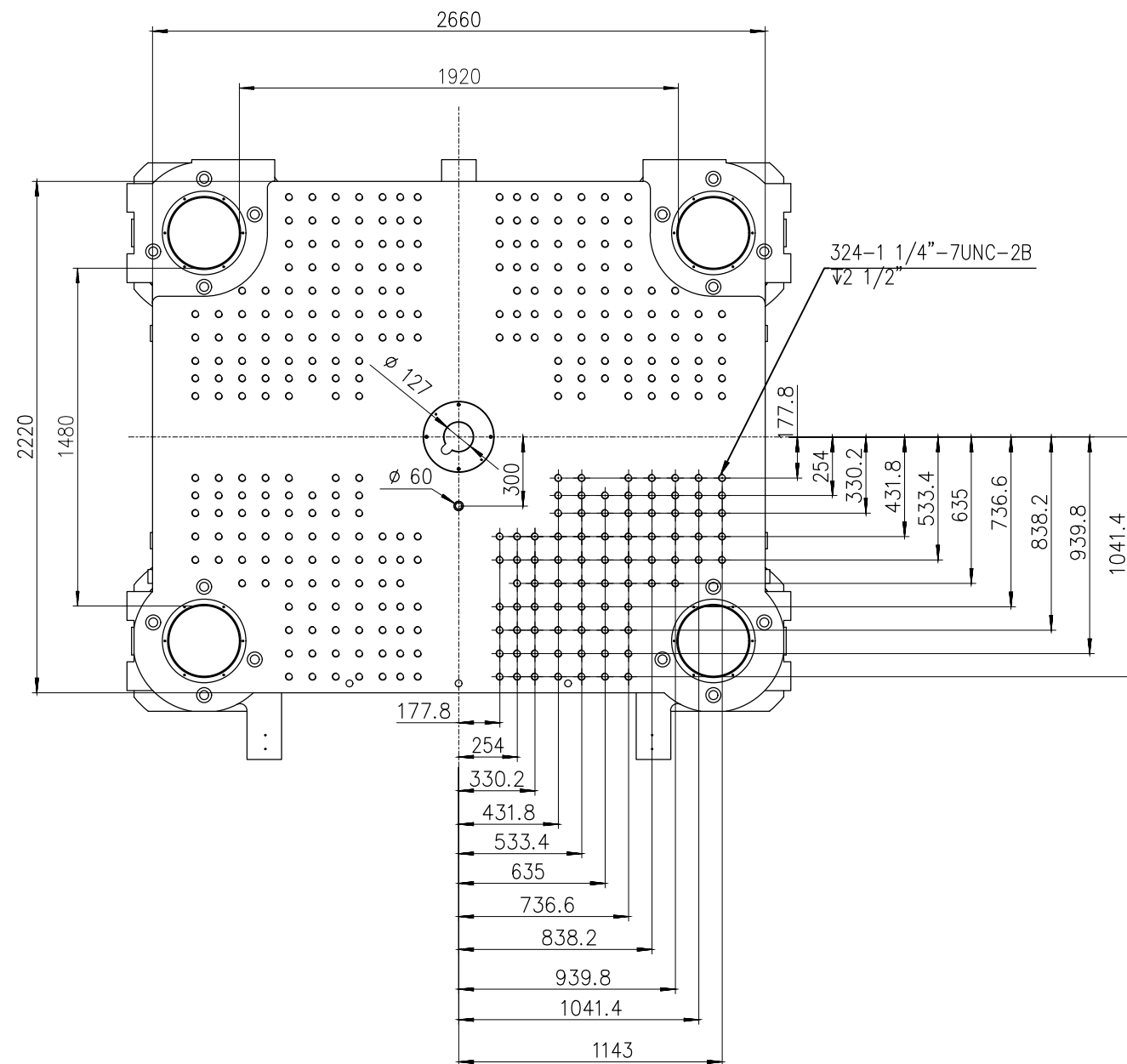
JU21000V-17500

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Other		
Pump Motor Power	kW	195
Heater Power	kW	123
Machine Dimension (LxWxH)	m	12.77×5.85×4.78
	in.	503x230x188
Machine Weight	t	98
	lbs.	216053
Hopper Capacity	kg	400
	lbs.	882
Oil Tank	l	1670
	gal	441

***NOTE:**

1. Injection Pressure (max) uses the machine's regeneration oil circuit to increase the injection pressure. This function will reduce injection control and repeatability. The standard "Injection Pressure" specification is the maximum injection pressure in a normal operating mode.
2. Moving platen max mold weight is 2/3 of total max mold weight.
3. Electric screw drive (screw rotate) is standard for injection units under 11500. For injection units 11500 and above electric screw drive is optional.
4. Machine dimensions and weights are based on the international standard configuration and are for reference only. Any options or country specific requirements will affect this. Contact Absolute Haitian service department for machine specific information.
5. Power requirements are based on the international standard configuration and are for reference only. Any options or country specific requirements will affect this. Contact Absolute Haitian service department for machine specific information.



Fixed Platen

Moving Platen



Absolute Haitian Corporation
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Title: JUV 21000 Fixed & Moving Platens Drawing				
Machine Model: JUV 21000 Machine Serial Number: Machine Tonnage:			Sheet: 1 of 1	
			Drawn By: Harry	Date: 1/9/2024
			Chkd By:LEON XIE	Date: 1/9/2024
Revision	Date:	Drawing #:	NOT TO SCALE	Size: 11 X 17 "B"
Rev #: 1				Units: mm / [in]
Rev #: 2				Material:
Rev #: 3				Part:
Rev #: 4				Part:
Rev #: 5				Part:

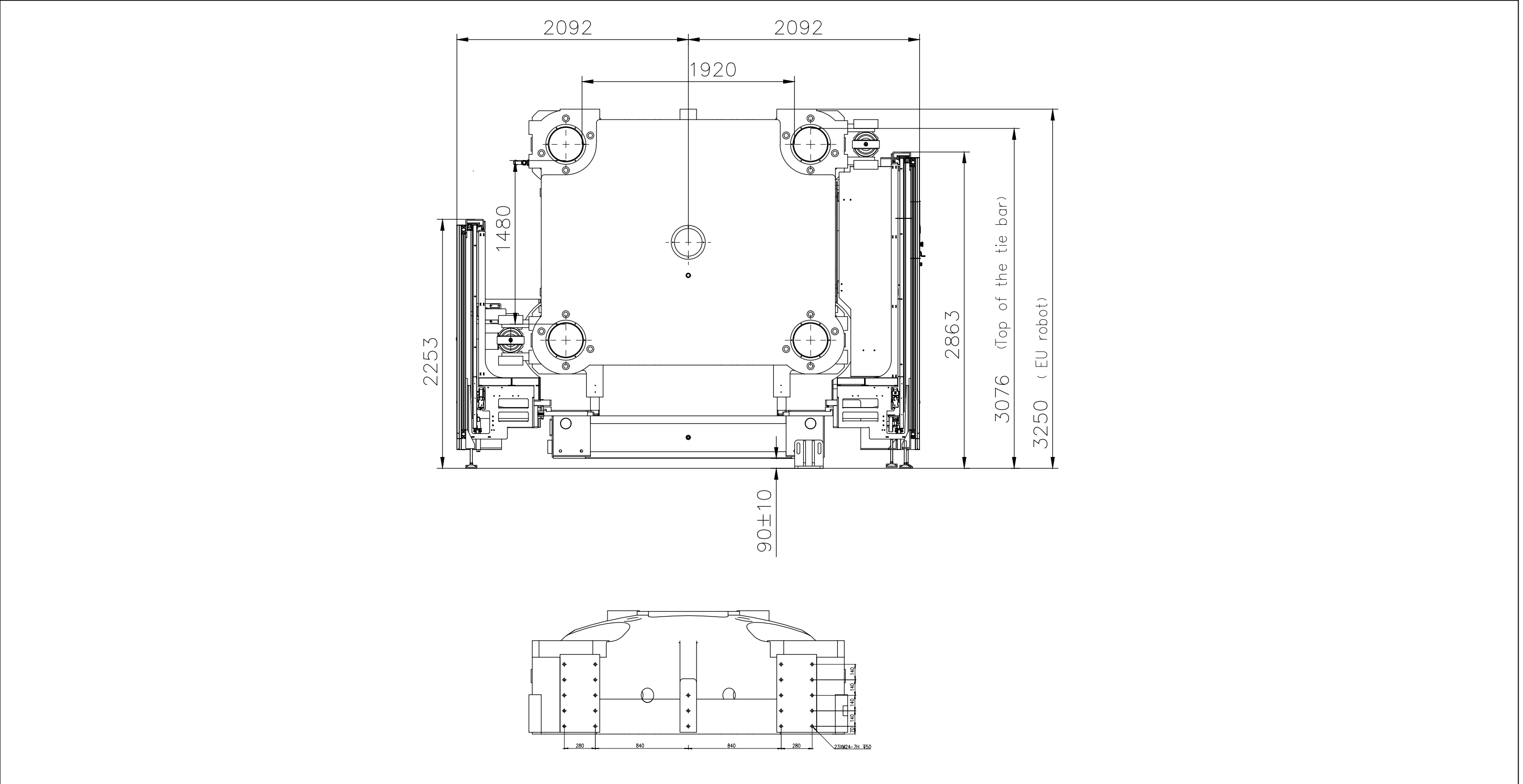
PLEASE READ:

The designs on this drawing were validated using machine manufacturer's drawings and/or information supplied by Absolute or the customer. It is the responsibility of the customer to review and confirm that all dimensions are consistent with the application intended and in accordance with the facility requirements for space, part clearance, overhead clearance, or any other interference. By signing this document, the customer accepts full responsibility for this design and application.

Customer:

Customer Approval:
Authorized Signature

Notes:



Absolute Haitian Corporation
33 Southgate St. Worcester, MA
T: +1 508-792-4305
www.absolutehaitian.com

Title: JU V 21000 Robot Mounting Drawing

Machine Model: JU V 21000
Machine Serial Number:
Machine Tonnage:

Sheet: 1 of 1

Drawn By: Harry

Date: 4/9/2024

Chkd By: LEON XIE

Date: 4/9/2024

Revision Date: Drawing #: Robot Mounting

NOT TO SCALE

Size: 11 X 17 "B"

Rev #: 1

Rev #: 2

Rev #: 3

Rev #: 4

Rev #: 5

Units: mm / [in]

Material:

Part:

Part:

Part:

Part:

Part:

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