

Specification



ZE3600V-1700

ZERES 5 Series: Electric with Integrated Hydraulics



Clamping Unit		ZE3600 V
Clamping Force	kN	3600
	US Tons	405
Mold Opening Stroke	mm	730
	in.	28.74
Minimum Mold Height	mm	320
	in.	12.6
Maximum Mold Height	mm	710
	in.	27.95
Maximum Daylight	mm	1440
	in.	56.69
Distance Between Tie-Bars (HXV)	mm	820x820
	in.	32.28x32.28
Platen Dimensions (HXV)	mm	1140x1140
	in.	44.88x44.88
Minimum Mold Size	mm	540x540
	in.	21.26x21.26
Ejector Stroke	mm	160
	in.	6.3
Ejector Force	kN	68.6
	US Tons	8

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Injection Unit		1700		
Screw & Barrel Designation		A	B	C
Screw Diameter	mm	60	65	70
	in.	2.36	2.56	2.76
Screw L/D Ratio	L/D	21.6	20	18.6
Injection Volume (Theoretical)	cm ³	791	929	1077
	cu.in.	48.27	56.69	65.72
Injection Weight (PS)	g	720	845	980
	oz.	25.40	29.81	34.57
Injection Pressure	MPa	210	180	155
	psi	30458	26107	22481
Holding Pressure	MPa	187	160	138
	psi	27122	23206	20015
Screw Speed	rpm	250	250	250
Plasticizing Rate (GPPS)	g/s	57	68	72
	oz./s	2.01	2.40	2.54
Nozzle Contact Force	kN	85	85	85
	US Tons	10	10	10
Injection Unit		1700		
Injection Speed	mm/s	160		
	in./s	6.3		
Injection Rate (PS)	g/s	395	463	537
	oz./s	13.93	16.33	18.94
Injection Unit		1700h		
Injection Speed	mm/s	250		
	in./s	9.84		
Injection Rate (PS)	g/s	617	724	840
	oz./s	21.76	25.54	29.63
Injection Unit		1700hs		
Injection Speed	mm/s	350		
	in./s	13.78		
Injection Rate (PS)	g/s	864	1014	1176
	oz./s	30.48	35.77	41.48

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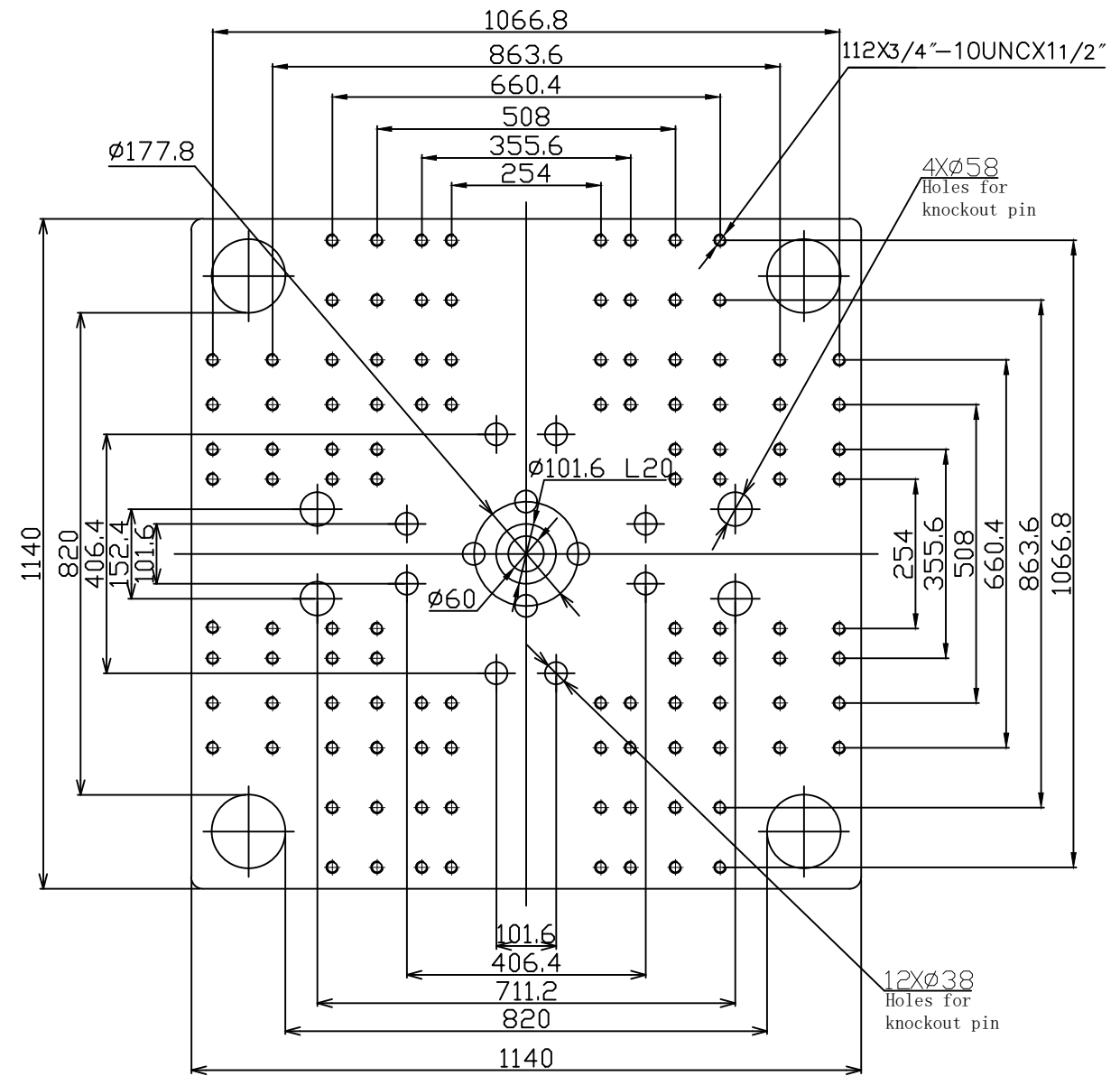
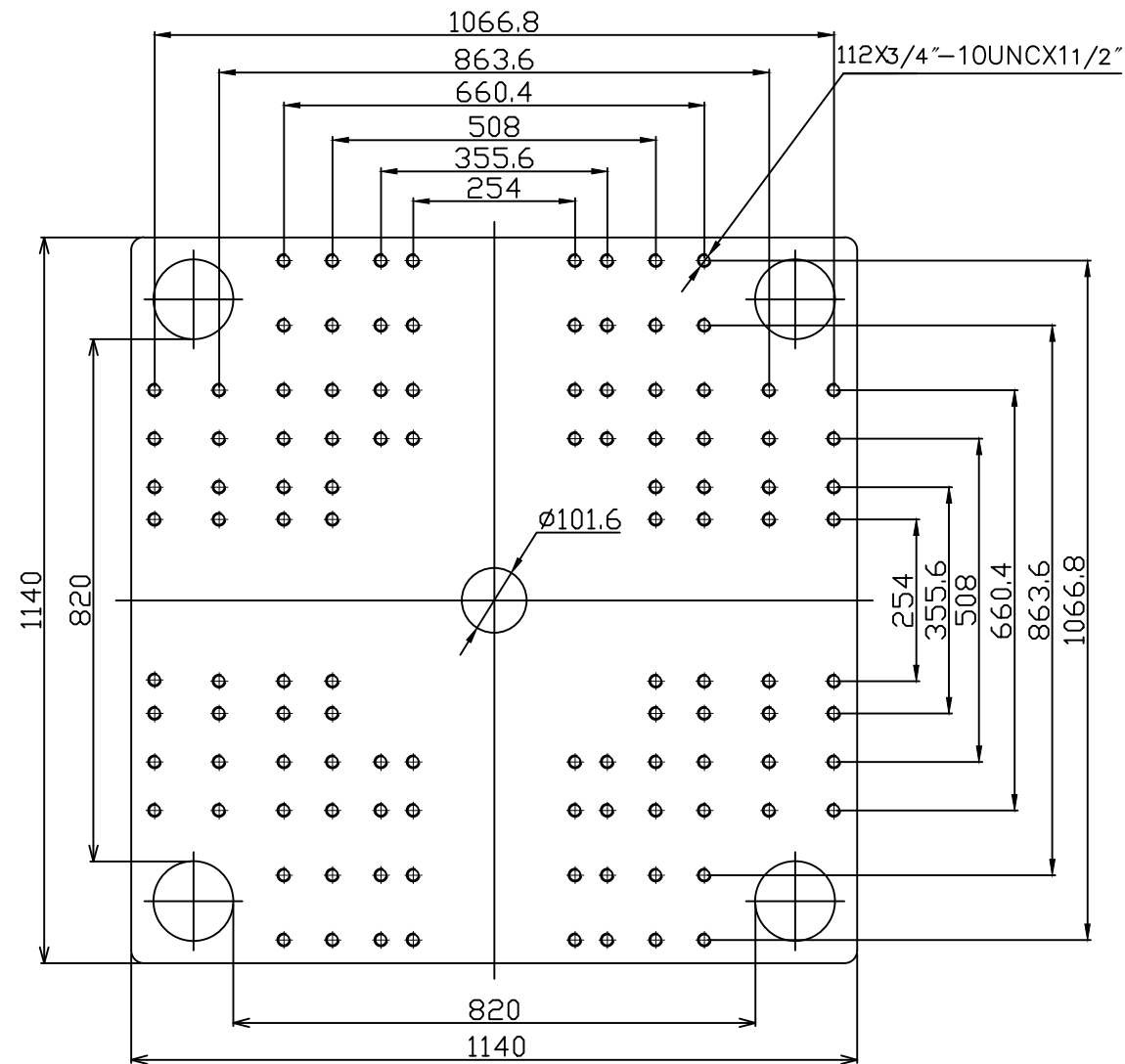
ZERES 5 Series: Electric with Integrated Hydraulics

Other		
Connection Power	kW/A	1700:58/98 1700h:74/125 1700hs:83/139
Heating Power	kW	33.1
Machine Dimension	m in.	7.83x1.99x2.48 308x78x98
Machine Weight	t lbs.	17.2 37920
Hopper Capacity	l gal	50 13
Oil Pressure	MPa psi	17.5 2538
Oil Flow	l/min gal/min	90 24
Oil Tank	l gal	126 33

***NOTE:**

1. Machine dimensions and weights are based on the international standard configuration and are for reference only. Any options or country specific requirements will affect this. Contact Absolute Haitian service department for machine specific information.
2. Power requirements are based on the international standard configuration and are for reference only. Any options or country specific requirements will affect this. Contact Absolute Haitian service department for machine specific information.





Fixed Platen

Moving Platen



Absolute Haitian Corporation
33 Southgate St. Worcester, MA
T:+1 508-792-4305
www.absolutehaitian.com

Title: ZE/VEV 3600 Fixed & Moving Platens Drawing				
Machine Model: ZE/VEV 3600 Machine Serial Number: Machine Tonnage:			Sheet: 1 of 1	
			Drawn By: Harry	Date: 1/9/2024
			Chkd By: LEON XIE	Date: 1/9/2024
Revision	Date:	Drawing #:	NOT TO SCALE	Size: 11 X 17 "B"
Rev #: 1				Units: mm / [in]
Rev #: 2				Material:
Rev #: 3				Part:
Rev #: 4				Part:
Rev #: 5				Part:

PLEASE READ:

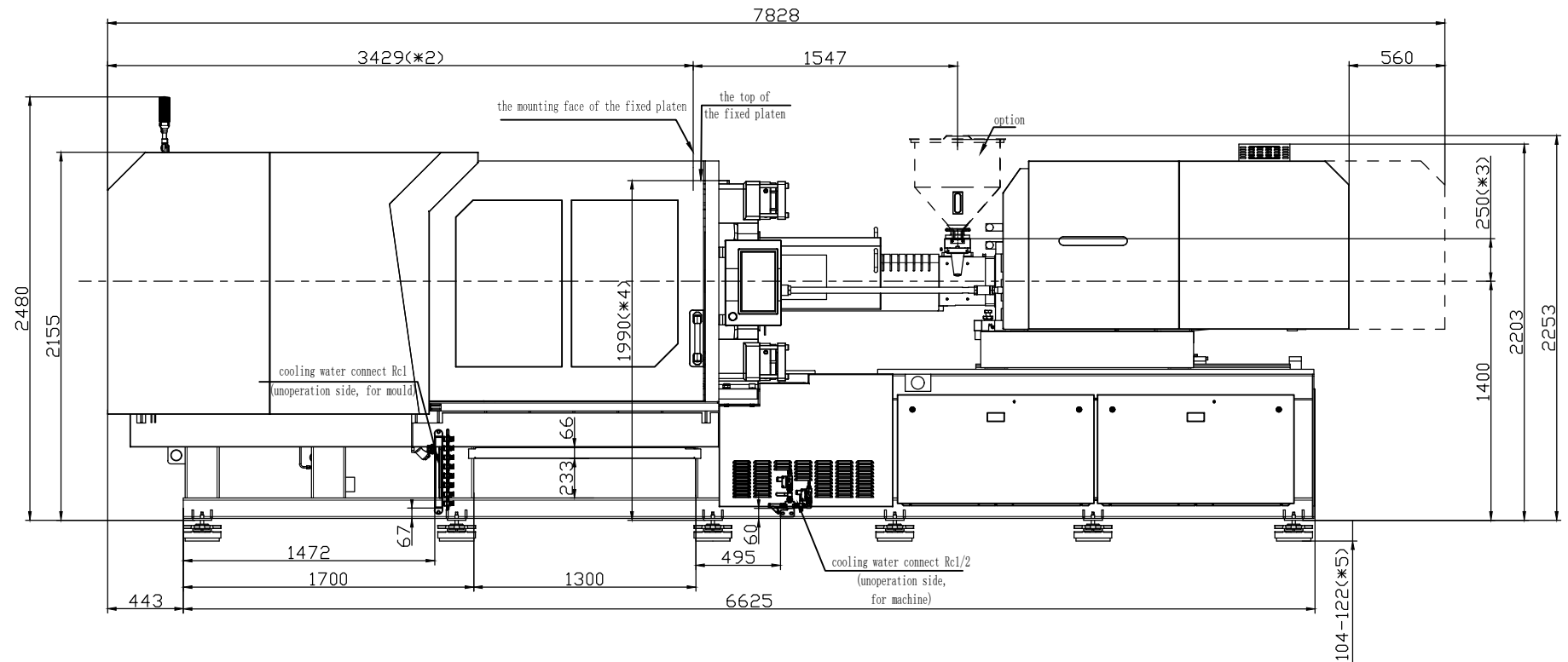
The designs on this drawing were validated using machine manufacturer's drawings and/or information supplied by Absolute or the customer. It is the responsibility of the customer to review and confirm that all dimensions are consistent with the application intended and in accordance with the facility requirements for space, part clearance, overhead clearance, or any other interference. By signing this document, the customer accepts full responsibility for this design and application.

Customer:

Customer Approval:
Authorized Signature

Notes:

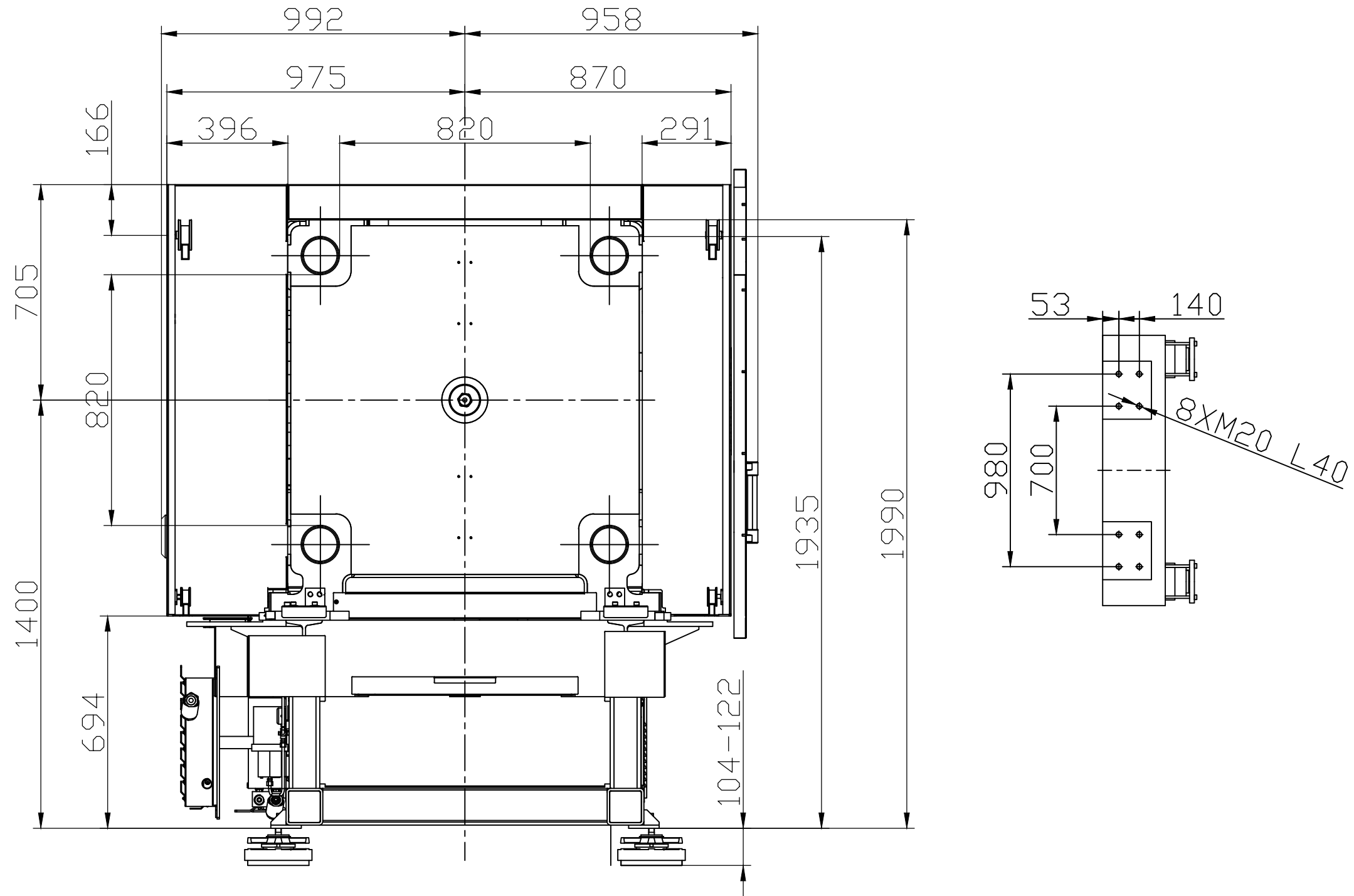
1



Technical drawing of the front view of the machine. The drawing shows a complex industrial machine with various components, including a large cylindrical tank, a control panel, and a base with wheels. The dimensions are indicated as follows:

- Overall width: 1946
- Overall height: 1025
- Overall length: 3578
- Height of the base: 585
- Height of the main body: 1170





Absolute Haitian Corporation
33 Southgate St. Worcester, MA
T:+1 508-792-4305
www.absolutehaitian.com

Title: ZE V 3600 Robot Mounting Drawing

Machine Model: ZE V 3600

Machine Serial Number:

Machine Tonnage:

Sheet: 1 of 1

Drawn By: Harry

Date: 4/9/2024

Chkd By: LEON XIE

Date: 4/9/2024

NOT TO SCALE

Size: 11 X 17 "B"

Units: mm / [in]

Material:

Part:

Part:

Part:

Part:

Part:

PLEASE READ:

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